Date: User: Thursday, 13/11/2008 8:20:46 AM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 43408

Estimate Number

: 12786

P.O. Number

This Issue

: 13/11/2008 Prsht Rev.

First Issue Prévious Run : NC

: // : 42236

S.O. No. :

Type : SMALL /MED FAB

Due Date

: WEARSHOE

Part Number

Drawing Name

: D35645 : D3564 REVD

Drawing Number Project Number

: N/A

Drawing Revision

: D

Material

: 28/11/2008

Qty:

12 Um:

Each

Written By

Checked & Approved By Comment

: Est Rev:A

New Issue 07-03-08 ec

Est Rev:B Est Rev:C

As per Rev C 07-07-09 JLM As per Rev D 07-09-09 JLM Verified By:EC

Est Rev D added.DT#

08.04.21 DD Verified by EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S16GA

304/316 Sheet .063

Comment: Qty.:

1.5750 sf(s)/Unit Total:

18.9000 sf(s)

M304S16GA Stainless steel sheet 0.063" thick

Batch: (0905)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3564

Dwg Rev:_

8-11-19

Prog Rev:_

2-Deburr if necessary

3.0

QC2





Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK





Comment: SECOND CHECK

BRAKE NC

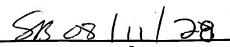
NC BRAKE



Comment: NC BRAKE

Deburr if necessary

Form on Brake as per Dwg D3564 using Jigs DT8179 and DT8155



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Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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W/O:			V	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CH	RE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	8-									
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Part No	•	PAR #:	Fault Ca	tegory:	NCI	R: Yes	No DQ	A:	Date: _	
	Res	solution:	Disposit	ion:	QA	N/C C	losed:		Date: _	
NCR:			WORK OR	DER NON-CONFORM	IANCE	(NCI	R)		- 1 -	
	STEP Description of NC Section A	Description of NC		Corrective Action Section B			Verific	Verification	Approval	Approval
DATE			Initial Chief Eng	Action Description Chief Eng		Sign Date	& Secti	Section C	Chief Eng	QC Inspector
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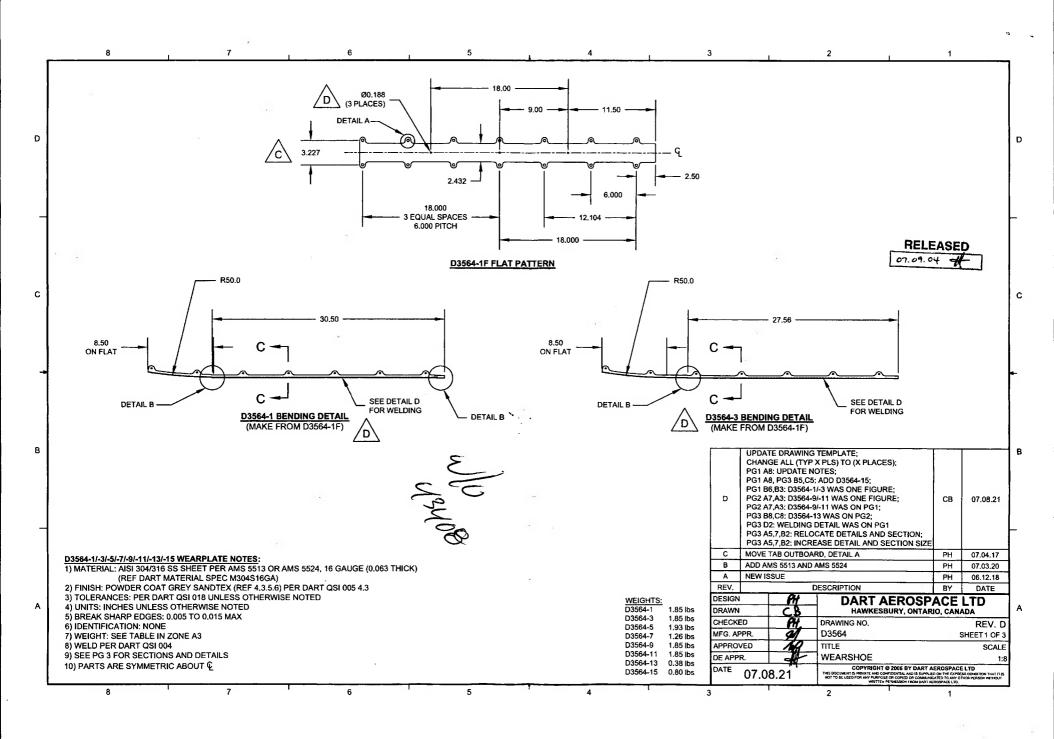
NOTE: Date & initial all entries

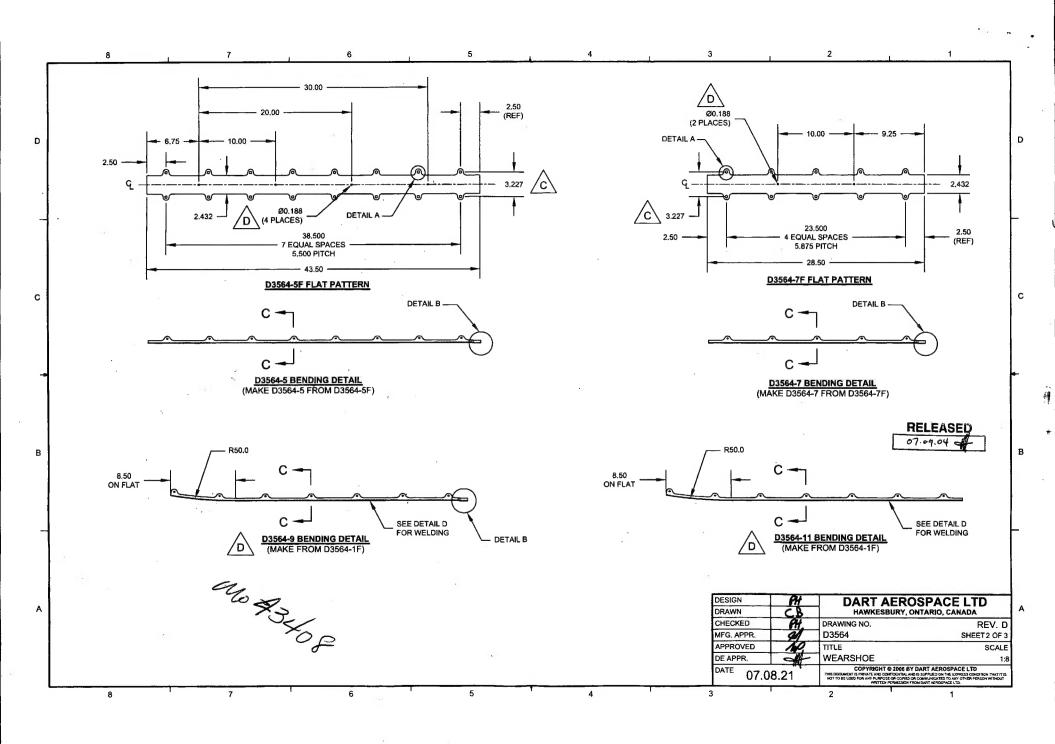
Thursday, 13/11/2008 8:20:46 AM Date: User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: WEARSHOE Job Number: 43408 Part Number: D35645 Job Number: Seq. #: Description: Machine Or Operation: Form Joggle as per Dwg D3564 on brake using Jig DT8157 808/11/28 INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP Ensure joggle as per dwg D3429 POWDER COATING POWDER COATING 7.0 109 648 Comment: POWDER COATING Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 START TIME: 08/12/01 **OVEN TEMPERATURE:** FINISH TIME: 8.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 **PACKAGING** Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

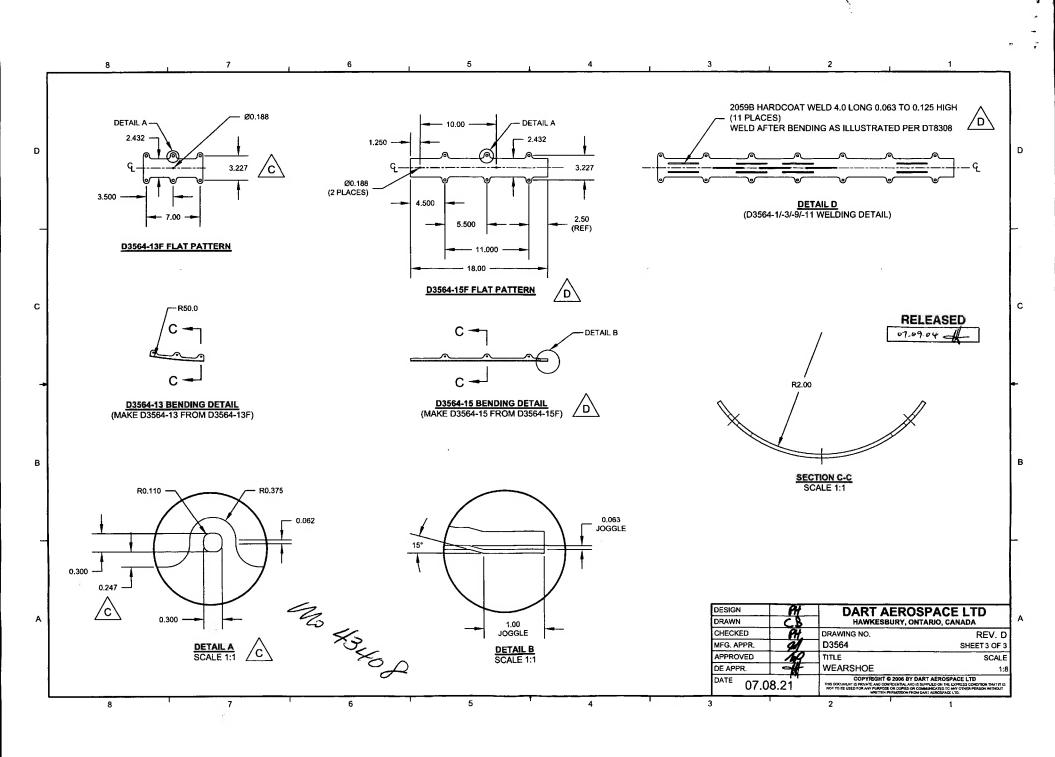
Dart Aerospace Ltd

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W/O:			wo	RK ORDER CHANGE	S					
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	PAR #:	Fault Cate	jory:	NCF	R: Yes I	No DQ	A:	Date:	10
				Disposition: QA			QA: N/C Closed: Date:			
NCR:			WORK ORDE	R NON-CONFORMAN	ICE	(NCR)				
DATE	0750	Description of NC	Description of NC Corrective Actio						Approvai	Approval
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NOTE: Date & initial all entries







DART AEROSPACE LTD		Work Order:	43406
4	9.0		
Description: WEAR SHAF	يه.	 Part Number:	D3564-5
Inspection Dwg: 73564-5 , Rev: 1)		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

			*
X	First Article	X	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
188	1,00500(-491,	×			
300 × 300	4/010	306 X 306	Se Se	·		
2.432	1010	2.435	×			
766.8	4010	3.285	X			
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Measured by: 12	Audite	d by:	P	rototype Approva	ul:	
Date: 8	11-19	Date: OSI	1/70	Dat	e: /	A

Rev	Dáte	Change		14611002 -7	Approved .
Α		New issue	,	KJ/JLM	

